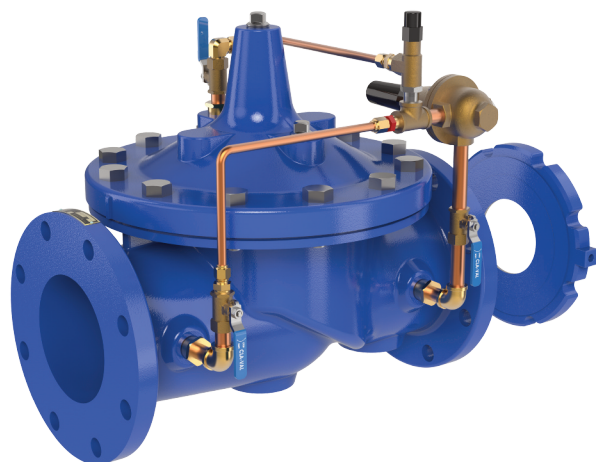




— MODEL — **640-01**

(Reduced Internal Port)

Rate of Flow Control Valve



Schematic Diagram

Item	Description
1	100-20 Hytrol Main Valve
2	X58C Restricting Fitting
3	CDHS18 Differential Control
4	X52E Orifice Plate Assembly

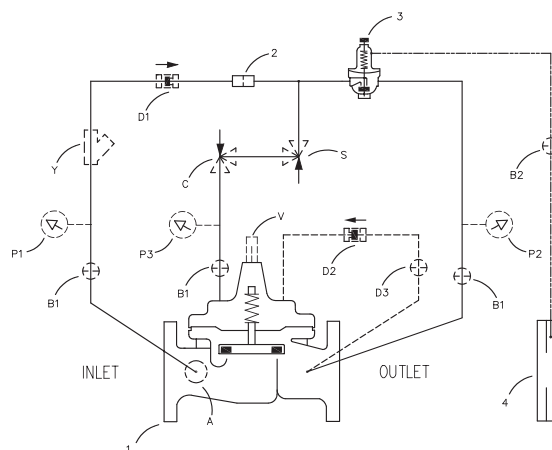
Optional Features

Item	Description
A	X46A Flow Clean Strainer
B	CK2 Isolation Valve
C	CV Flow Control (Closing)
D	Check Valves with Isolation Valve
P	X141 Pressure Gauge
S	CV Speed Control (Opening)
V	X101 Valve Position Indicator
Y	X43 "Y" Strainer

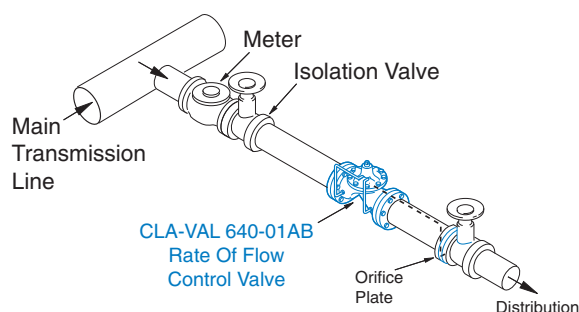
- **Accurately Limits Flow Rate**
- **Completely Automatic Operation**
- **Includes Orifice Plate with Holder**
- **Optional Check Feature**
- **Easily Adjusted**

The Cla-Val Model 640-01 Rate of Flow Control Valve prevents excessive flow by limiting flow to a preselected maximum rate, regardless of changing line pressure. It is a hydraulically operated, pilot controlled, diaphragm valve. The pilot control responds to the differential pressure produced across an orifice plate installed downstream of the valve. Accurate control is assured as very small changes in the controlling differential pressure produce immediate corrective action of the main valve. Flow rate adjustments are made by turning an adjusting screw on the pilot control.

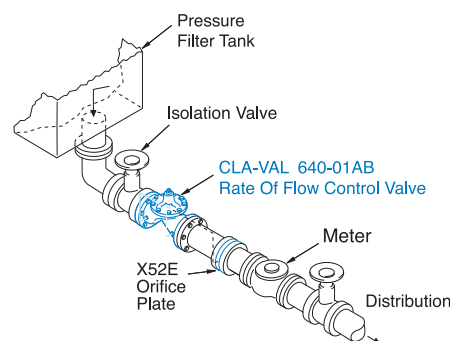
The Model 640-01 includes an orifice plate with a holder that should be installed one to five pipe diameters downstream of the valve. If the check feature option is added and a pressure reversal occurs, the downstream pressure is admitted into the main valve cover chamber and the valve closes to prevent return flow. See X52E data sheet for sizing selection.



Typical Applications



The 640-01 is typically installed where water supply to a system must be limited to a preset maximum flow rate. The valve is easily set to maintain the maximum allowable flow rate.



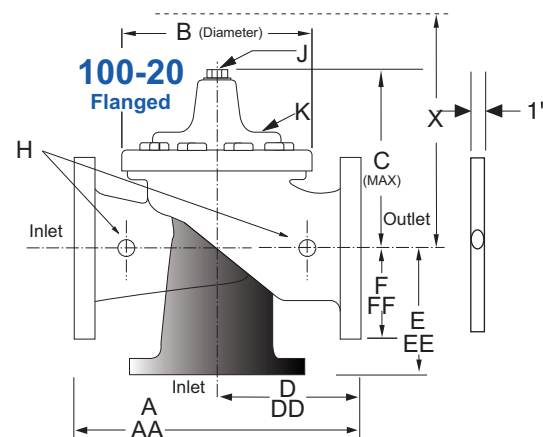
The 640-01 is typically installed as a pressure type filter effluent control valve where a constant flow rate is maintained as head loss through the filter varies.

Model 640-01 (Uses 100-20 Hytrol Main Valve)

Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body & Cover		Pressure Class		
		Flanged		
Grade	Material	ANSI Standards*	150 Class	300 Class
ASTM A536	Ductile Iron	B16.42	250	400
ASTM A216-WCB	Cast Steel	B16.5	285	400
UNS 87850	Bronze	B16.24	225	400

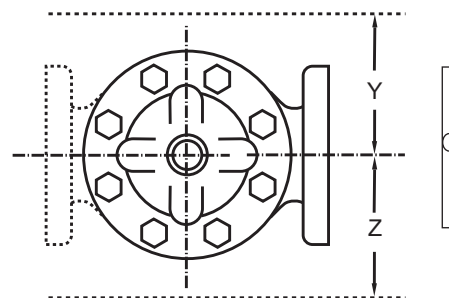
Note: * ANSI standards are for flange dimensions only.
Flanged valves are available faced but not drilled.
Valves for higher pressure are available; consult factory for details



Materials

Component	Standard Material Combinations		
Body & Cover	Ductile Iron	Cast Steel	Bronze
Available Sizes	3" - 48" 80 - 1200 mm	3" - 16" 80 - 400 mm	3" - 16" 80 - 400 mm
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is Optional		
Disc	Buna-N® Rubber		
Diaphragm	Nylon Reinforced Buna-N® Rubber		
Stem, Nut & Spring	Stainless Steel		

For material options not listed, consult factory.
Cla-Val manufactures valves in more than 50 different alloys.



Model 640-01 Dimensions (In Inches)

Valve Size (Inches)	3	4	6	8	10	12	14	16	18	20	24	30	36	48
A 150 ANSI	10.25	13.88	17.75	21.38	26.00	30.00	34.25	35.00	42.12	48.00	48.00	63.25	65.00	88.0
AA 300 ANSI	11.00	14.50	18.62	22.38	27.38	31.50	35.75	36.62	43.63	49.62	49.75	63.75	67.00	90.62
B Diameter	6.62	9.12	11.50	15.75	20.00	23.62	27.47	28.00	35.44	35.44	35.44	53.19	56.00	66.00
C Maximum	7.00	8.62	11.62	15.00	17.88	21.00	20.88	25.75	25.00	31.50	31.50	43.94	54.75	59.00
D 150 ANSI	—	6.94	8.88	10.69	CF*	17.00	CF*	CF*	CF*	CF*	21.06	—	—	—
DD 300 ANSI	—	7.25	9.38	11.19	CF*	17.75	CF*	CF*	CF*	CF*	CF*	—	—	—
E 150 ANSI	—	5.50	6.75	7.25	CF*	13.75	CF*	CF*	CF*	CF*	15.94	—	—	—
EE 300 ANSI	—	5.81	7.25	7.75	CF*	14.75	CF*	CF*	CF*	CF*	CF*	—	—	—
F 150 ANSI	3.75	4.50	5.50	6.75	8.00	9.50	11.00	11.75	15.88	14.56	17.00	19.88	25.50	34.00
FF 300 ANSI	4.12	5.00	6.25	7.50	8.75	10.25	11.50	12.75	15.88	16.06	19.00	22.00	27.50	38.50
H NPT Body Tapping	0.375	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	2.00	2.00	2.00	2.00	2.00	2.00	2.00
K NPT Cover Tapping	0.375	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00
Stem Travel	0.60	0.80	1.10	1.70	2.30	2.80	3.40	4.50	4.50	4.50	6.50	7.50	7.50	8.50
Approx. Ship Weight (lbs)	45	85	195	330	625	900	1250	1380	2365	2551	2733	6500	8545	13100
Approx. X Pilot System	13	15	27	30	33	36	36	41	40	46	55	68	79	86
Approx. Y Pilot System	10	11	18	20	22	24	26	26	30	30	30	39	40	47
Approx. Z Pilot System	10	11	18	20	22	24	26	26	30	30	30	39	42	49

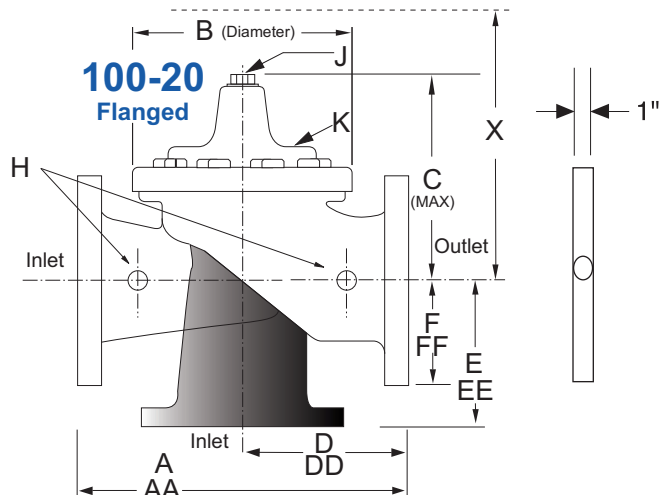
*Consult Factory

Note: The top two flange holes on valve sizes 36 thru 48 are threaded to 1 1/2"-6 UNC.

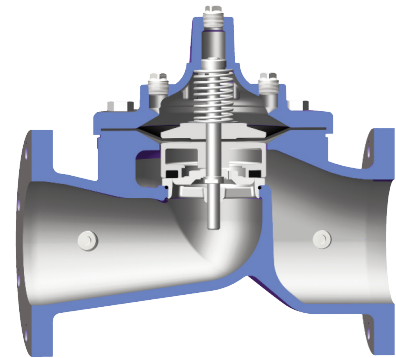
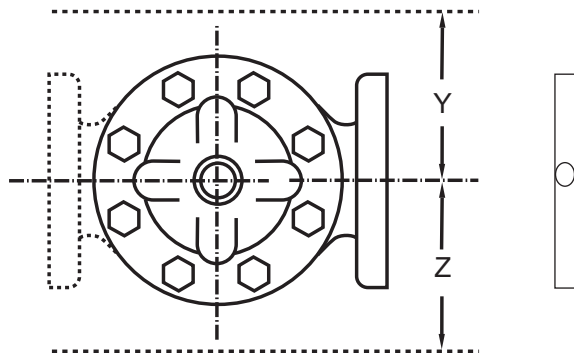
*For Sizes 16 and smaller use X52E

**For Sizes 18 and larger use X52A-1

Model 640-01 Metric Dimensions (Uses 100-20 Hytrol Main Valve)



100-20 Reduced Port Main Valve



Model 640-01 Dimensions (mm)

Valve Size (mm)	80	100	150	200	250	300	350	400	450	500	600	750	900	1200
A 150 ANSI	260	353	451	543	660	762	870	889	1070	1219	1219	1607	1651	2235
AA 300 ANSI	279	368	473	568	695	800	908	930	1108	1260	1263	1619	1702	2302
B Diameter	168	232	292	400	508	600	698	711	900	900	900	1351	1422	1676
C Maximum	178	219	295	381	454	533	530	654	635	800	800	1116	1391	1499
D 150 ANSI	—	176	226	272	CF*	432	CF*	CF*	CF*	CF*	535	—	—	—
DD 300 ANSI	—	184	238	284	CF*	451	CF*	CF*	CF*	CF*	CF*	—	—	—
E 150 ANSI	—	140	171	184	CF*	349	CF*	CF*	CF*	CF*	405	—	—	—
EE 300 ANSI	—	148	184	197	CF*	368	CF*	CF*	CF*	CF*	CF*	—	—	—
F 150 ANSI	95	114	140	171	203	241	279	289	403	370	432	505	648	864
FF 300 ANSI	105	127	159	191	222	260	292	324	403	408	483	559	699	978
H NPT Body Tapping	0.375	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	2.00	2.00	2.00	2.00	2.00	2.00	2.00
K NPT Cover Tapping	0.375	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00
Stem Travel	15	20	28	43	58	71	86	86	114	114	114	165	191	216
Approx. Ship Weight (kgs)	20	39	89	150	284	409	568	627	681	1157	1249	2951	3876	5942
Approx. X Pilot System	331	381	686	762	839	915	915	1042	1016	1169	1397	1728	2007	2185
Approx. Y Pilot System	254	280	458	508	559	610	661	661	762	762	762	991	1016	1194
Approx. Z Pilot System	254	280	458	508	559	610	661	661	762	762	762	991	1067	1245

*Consult Factory

Note: The top two flange holes on valve sizes 900mm thru 1200mm are threaded to 1 1/2" (40mm-6 UNC).

*For Sizes 400mm and smaller use X52E

**For Sizes 450mm and larger use X52A-1

640-01 Valve Selection	100-20 Pattern: Globe (G), Angle (A), End Connections: Flanged (F) Indicate Available Sizes															
	Inches	3	4	6	8	10	12	14	16	18	20	24	30	36	42	48
	mm	80	100	150	200	250	300	350	400	450	500	600	750	900	1000	1200
Basic Valve 100-20	Pattern	G	G, A	G, A	G, A	G	G	G	G	G	G	G	G	G	G	G
	End Detail	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
Suggested Flow (gpm)	Maximum	260	580	1025	2300	4100	6400	9230	9230	16500	16500	16500	28000	42000	57000	57000
	Minimum	1	2	4	10	15	35	50	50	95	95	95	275	450	450	450
Suggested Flow (Liters/Sec)	Maximum	16	37	65	145	258	403	581	581	1040	1040	1040	1764	2115	2115	2115
	Minimum	.06	.13	.25	.63	.95	2.2	3.2	3.2	6.0	6.0	6.0	17.4	28.4	41.0	41.0
100-20 Series is the reduced internal port size version of the 100-01 Series.																For Lower Flows Consult Factory

Pilot System Specifications



Adjustment Range

Low flow equals one-fourth of maximum flow stated in the X52E Orifice Plate bore chart. See X52E Engineering Data Sheet for orifice bore chart for suggested flow rates.

Temperature Range

Water: to 180°F

Materials

Standard Pilot System Materials

Pilot Control: Low Lead Bronze
Trim: Stainless Steel 303
Orifice Plate: Stainless Steel 303
Rubber: Buna-N® Synthetic Rubber

Optional Pilot System Materials

Pilot systems are available with optional Aluminum, Stainless Steel or Monel.

X52E Orifice Plate Assembly Data



- **Wafer Design**
- **Fits ANSI 125, 150, 250, 300**
- **Orifice Plate portion of assembly is made of 302 Stainless Steel**
- **Optional Materials Available**
- **See X52E Engineering Data Sheet for Bore Sizing Selections Chart (E-X52E)**

When Ordering, Please Specify

1. Catalog No. 640-01
2. Valve Size
3. Pattern - Globe or Angle
4. Pressure Class
5. Threaded or Flanged
6. Trim Material
7. Adjustment Range/Orifice Bore
8. Desired Options
9. When Vertically Installed

Note: Orifice plate assembly (X52E) may be attached to the main valve outlet flange, however, better control is obtained if it is located one to five pipe diameters downstream. Orifice plate sensing connection should be located in the pipeline on the side of the orifice plate assembly. The orifice plate assembly should not be mounted directly to a butterfly valve. See E-X52E Data Sheet for Orifice Bore adjustment range.